

Principle and Experimental Verification of Flexible Caudal Fin Based on Active Torsion Propulsion Mode

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Abstract: The active torsion propulsion mode of a caudal fin, composed of macro fiber composites (MFC) and carbon fiber orthotropic composite material is proposed. The caudal fin is excited by the piezoelectric structure to vibrate flexibly. The work principle is firstly analyzed by finite element method (FEM) and experiments. Then the caudal fin is optimized to increase the torque and improve the streamline, and the added mass effect from the water is discussed in terms of the frequency of the structure. The torsion resonance frequency is around 103 Hz in the air and decreased by 75% to 25 Hz in the water. Finally, the mean thrust is discussed and measured to be 11 mN at 900 V (Peak to peak) driving voltage. A flexible micro robot is developed and tested. The locomotion velocity and flow velocity is 320 mm/s and 268 mm/s, respectively. The results of the simulation and experiments indicate that the locomotion of the biomimetic aquatic robot has fast movement characteristics.

Key words: macro fiber composite; torsion vibration mode; local travelling wave; micro robot

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0 Introduction

Lindsey and Webb proposed two classifications based on the locomotion of the fish: Body and/or caudal fin (BCF) and median and/or paired fin (MPF)^[1, 2]. The speed of the fish in the BCF mode is faster than that of the MPF mode. Therefore, most fish move in the BCF mode, e. g. the golden fish shown in Fig. 1. The caudal fin includes the active caudal fin and the passive fin. The active bending deformation of the active caudal fin is produced by the muscles, while the passive torsion deformation of the passive caudal fin is implemented by the interaction between the water and active caudal fin, which also propels the fish.

In the past few years, the researchers have mainly investigated the bending deformation of the active caudal fin, such as the large robots

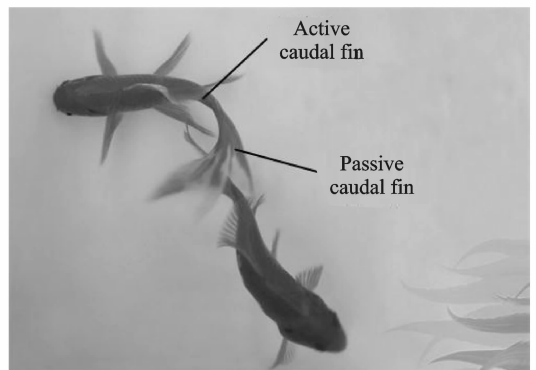


Fig. 1 Locomotion of golden fish

using the motors and link mechanism^[3, 4] and the fish-like robots^[5] based on the shape memory alloys (SMAs)^[6, 7], ionic polymer-metal composites (IPMCs)^[8, 9], and magnetostrictive thin films^[10, 11]. However, the active torsion deformation of the passive caudal fin has rarely been researched.

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In this paper, the active torsion propulsion of a flexible caudal fin composed of MFCs is investigated, based on the transverse shear deformation of the composite plate. The caudal fin is optimized to increase the torque. The structure-fluid model and experiments are built to discuss the added mass effect from the water on the frequency of the caudal fin. The caudal fin and its application are studied.

1 Structure and Materials

The novel piezoelectric material (MFC), developed by NASA [12], yields a better flexibility, and a higher level of strain than the conventional piezoelectric actuators because of its unique structure features. On the other hand, it expands or contracts in the direction of the fiber when an AC voltage (-500 — $+1\ 500$ V) is applied. The displacement and driving force produced by MFC alone is too small to drive an object, e. g. the biomimetic fish. Therefore, it is essential to unite MFC with other structures to obtain a large deformation. The carbon fiber composite is utilized as the substrate. Two pieces of MFC are pasted on both sides of the carbon fiber orthogonal composite whose direction is the same as the fiber in MFC by the high shear epoxy adhesion. Table 1 lists the material parameters. The carbon fiber composite is chosen as the substrate. E_1 and E_2 represent the elasticity modulus of Directions 1 and 2, respectively, ν_{12} and ν_{21} the poisson ratios of Directions 12 and 21, respectively. G_{12} is the shear modulus of Direction 12.

Table 1 Material properties

Material	$E_1 / 10^9 \text{ Pa}$	$E_2 / 10^9 \text{ Pa}$	ν_{12}	ν_{21}	$G_{12} / 10^9 \text{ Pa}$	Density / ($10^3 \text{ kg} \cdot \text{m}^{-3}$)
MFC ^[12]	30.336	15.857	0.31	0.16	5.515	5.440
Carbon fiber composite ^[13]	20	20	0.3		15	1.600

2 Working Principle and Vibration Analyses

E_1 , E_2 and G_{12} are the same for isotropic ma-

terials. However, they are different for the anisotropic materials. Specially, G_{12} is smaller than E_1 and E_2 . Therefore, the transverse shear deformation of the anisotropic plate is larger than that of the isotropic plate. The torsion vibration mode is excited by the transverse shear deformation of the structure. Thus, the caudal fin employs the torsion vibration mode to mimic the torsion propulsion mode of the passive fin.

The FEM model of the caudal fin is built to analyze the torsion vibration characteristics. The deformation of the body is extremely small based on the big stiffness of the golden fish body in Fig. 1. Therefore, the deformation can be ignored. But the deformation of the caudal fin is very large. Hence, the boundary condition of the model is similar to that of the cantilever beam, as shown in Fig. 2. The two pieces of MFC are driven by two alternating current (AC) driving voltage of 180° phase differences. In addition, the nonlinear of the geometric is taken into account due to the big deformation. Fig. 3 (a) shows that the calculated first-order torsion resonance frequency in the air is around 159.48 Hz at 900 V (Peak to peak), when the caudal fin is symmetrically excited.

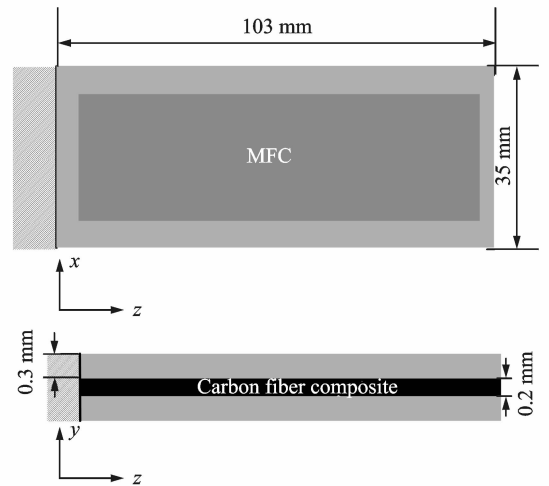


Fig. 2 Structure diagram of caudal fin

In order to obtain the torsion resonance frequency, the caudal fin is fabricated and the vibration velocity is measured by laser Doppler vibrometer system (PSV-300F-B), within a frequency band from 0 to 300 Hz and a voltage 100 V_p. The

results are shown in Fig. 3 (b). The larger vibration velocity is at the resonance frequency. Thus, the frequencies at the peaks correspond to the resonance frequencies. Therefore, there exist three resonance frequencies in Fig. 3(b). The measured torsion resonance frequency is 153.5 Hz and the vibration pattern is represented by the colorful chart in Fig. 3 (b). The FEM result is confirmed.

In addition, different colors represent the distribution of structure deformation; "red" is upward, "green" is downward and "black" is middle. To analyze the torsion vibration pattern of the caudal fin, the working area surface is measured when the operating frequency is 153.5 Hz and the driving voltage is 100 V_p. Fig. 3 (c) shows that there exists a nodal point and there are two out-of-phase deformations at the two sides of the nodal point. Therefore, there exist the local travelling waves in the plate which are the sinusoidal waves with peaks and valleys moving along the concentric circles. Thus, the torsion process is implemented.

In order to increase the torque and improve the streamline of the caudal fin, an added trapezoid structure is optimal based on the deformation analysis of the triangle structure, the trapezoid one and rectangular one by FEM. The new optimized structure is shown in Fig. 4 (a) and is analyzed. Figs. 4 (b,c) show the vibration parameters of the new caudal fin under FEM and experiments under the same condition as that in Fig. 3. There also exist three resonance frequencies. The torsion resonance frequencies are 103.69 Hz under FEM and 103 Hz in the test, respectively, and the calculated displacement is 1.5147 mm. The frequency is 50 Hz lower compared with that in Fig. 3 due to the added mass effect. In addition, the torsion pattern is asymmetrically excited. The deformation of the trapezoid is larger than that of the rectangular.

Sader and his co-workers accounted for the hydrodynamic effects on atomic force microscopy cantilevers [14-17]. The resonance frequencies of cantilever beams can depend strongly on the fluid in which they are immersed. The fluid has a sig-

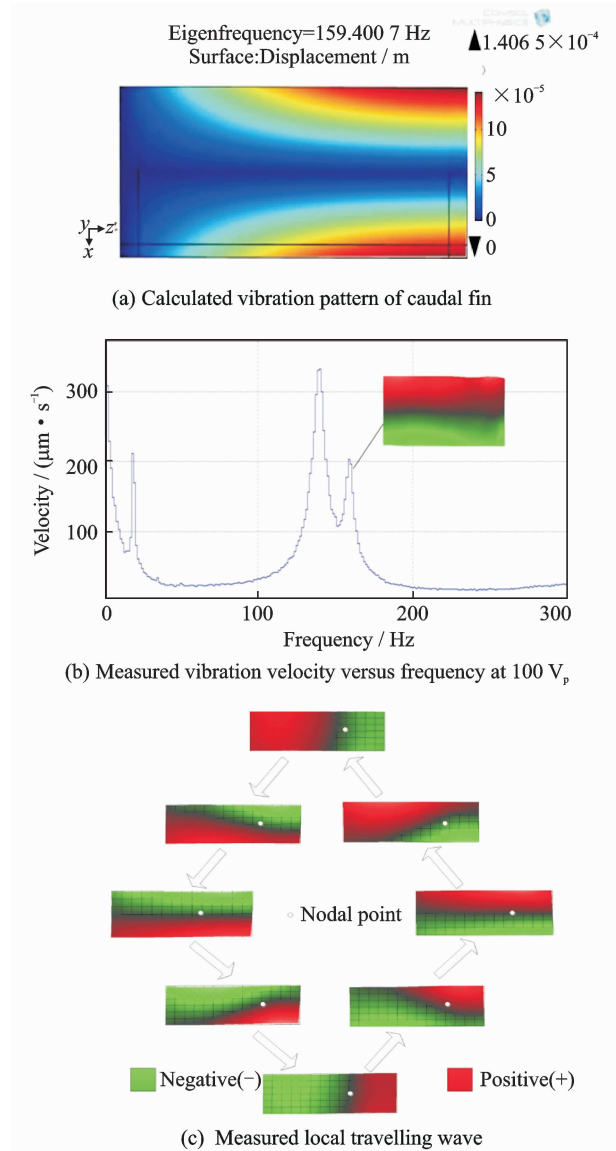


Fig. 3 Vibration analysis of caudal fin

nificant impact on the frequencies and displacement. A series of FEM calculation and the vibration velocity measured in the water are executed for the caudal fin. The density of the water is 1000 kg/m³ and the acoustic velocity is 1480 m/s. The results are shown in Fig. 5. The calculated torsion frequency is about 25.1 Hz, the displacement is 0.6885 mm, and the black edge represents the edge of the water tank. It is found that the frequency and displacement separately decline by 75% and 0.8 mm compared with that in the air due to the added mass effect of the water, and the zero position also moves down. In addition, the measured torsion resonance frequency is around 25 Hz in the water. The impact of the wa-

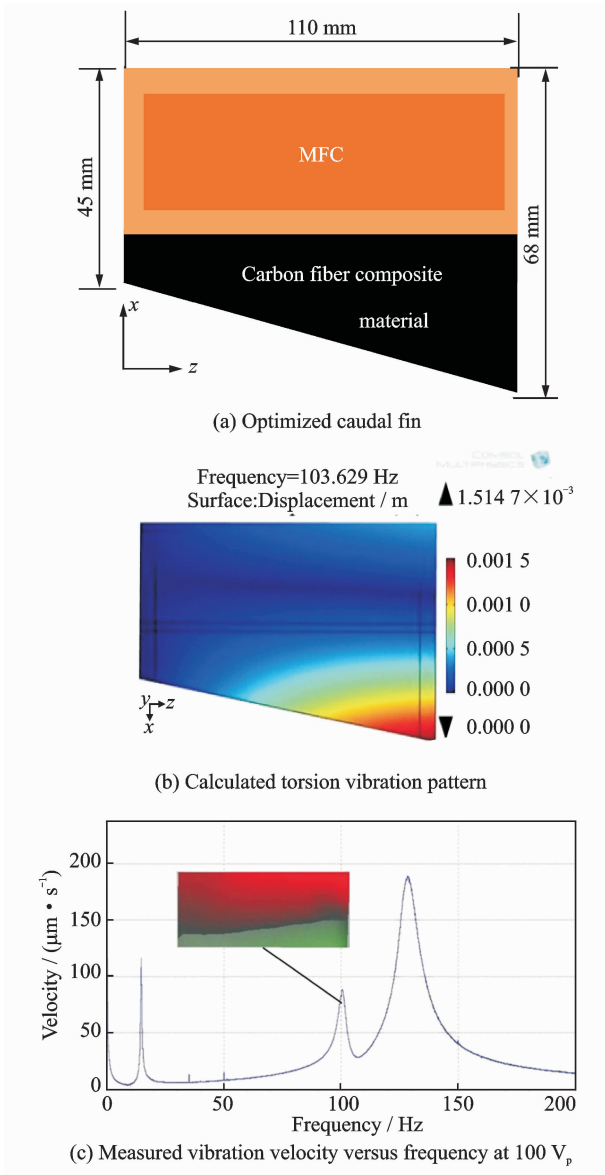


Fig. 4 Vibration analysis of optimized caudal fin

ter on the frequency and the FEM result are confirmed.

3 Results and Discussions

3.1 Thrust

It is found that the two-dimension pattern is similar to the bending deformation in the water in Fig. 5 (b). Thus, the thrust is analyzed under the bending deformation of the caudal fin in order to analyze the interaction between the caudal fin and the water.

Fig. 6 (a) shows the diagram of the vortex during a period of the caudal fin. The pressure direction changes twice just as the vertical speed di-

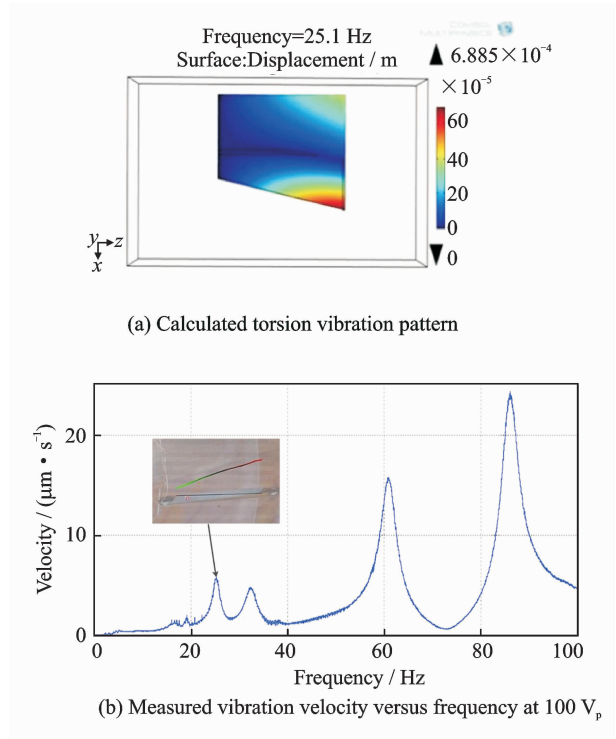


Fig. 5 Vibration analysis of new caudal fin in the water

rection of the caudal fin changed twice. It can be seen that the vortex shed when $t = T/4$ and $t = 3T/4$. After that, a new vortex is produced. It is found that the vortex changes a pulsation in every half period. Therefore, the thrust corresponding to the vortex changes two pulses in a period. Fig. 6 (b) shows the curve of the calculated thrust coefficient during a period. It is seen that the positive range of the thrust is close to the negative one because the fin swings with the same angle apart from the axis z at $t = T$. Therefore, the average thrust coefficient is small, and the positive value is larger than the negative one. Thus, the direction of the average thrust is to $-z$.

According to the above calculation, the torsion frequency of the caudal fin is around 25 Hz. Therefore, the frequency band is between 22 Hz and 30 Hz with a fine increment of 0.5 Hz. The driving voltages are 700 V and 800 V separately without DC offset and 900 V (Peak to peak) with DC offset.

A measurement system for the thrust is built, and the lever principle is adopted. The side of the aluminum bar fixed with the caudal fin was

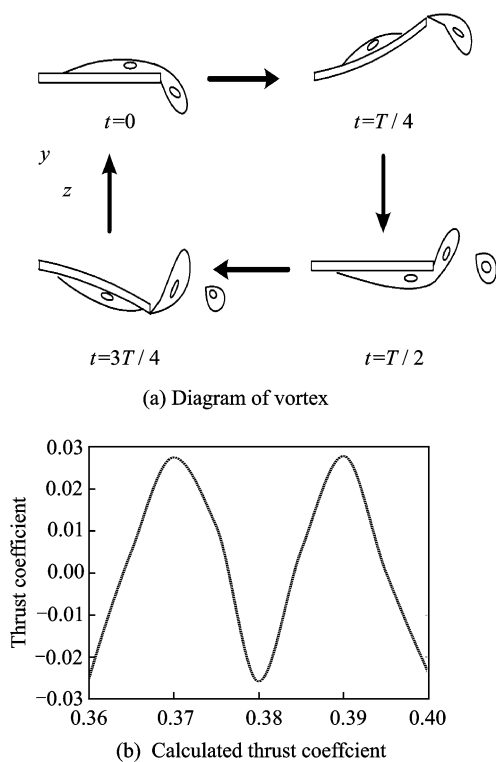


Fig. 6 Diagram of vortex and calculated thrust coefficient

immersed in the water and the other side was connected to the force sensor above the water. The proportion of the amplification is 1 : 20. Fig. 7 shows the curves of mean thrust frequency response. As the frequency increases, the thrust increases first and then decreases. When the driving voltage increases, the mean thrust keeps unchanged at the same driving frequency. It indicates that the driving voltage does not affect the mean thrust when the driving voltage exceeds 700 V. The frequency mainly affects the thrust. The maximum mean thrust is 11 mN at 28.5 Hz. The deviation of the resonance frequency may be caused by the vibration of the bar.

3.2 Locomotion velocity and flow velocity

An aquatic robot is designed under the low density float and a mass is used to constrain the amplitude of the head. In addition, it is necessary to balance the gravity and the buoyancy of the float so as to keep the body in water vertical. The movement process of the aquatic robot is recorded by the camera to research the locomotion of the

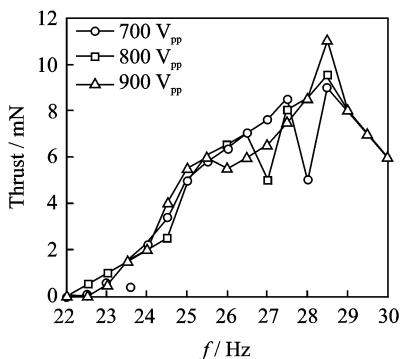


Fig. 7 Experimental mean thrust curves at 700, 800 and 900 V driving voltage

aquatic robot. The Unidata STARFLOW 6526 ultrasonic Doppler is adopted to measure the mean flow velocity for the analysis of the hydrodynamic performance in Fig. 8.

The results of the locomotion velocity and the flow velocity are shown in Fig. 9. As the frequency increases, the results increase first and then decrease. It can be seen that the resonance frequency of the micro aquatic robot is around 26 Hz. The deviation of the resonance frequency between the micro aquatic robot and the caudal fin may be caused due to the effect of the structure. In addition, the velocity increases when the driving voltage increases. The maximum locomotion velocity and the maximum flow velocity are 322 mm/s and 268 mm/s, respectively. According to the results, the micro aquatic robot moves steadily.

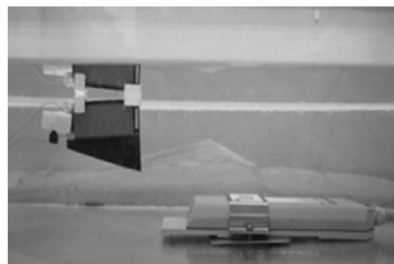


Fig. 8 Measurement system of flow velocity

4 Conclusions

A caudal fin using MFCs and carbon fiber orthogonal composite is proposed. The active tor-

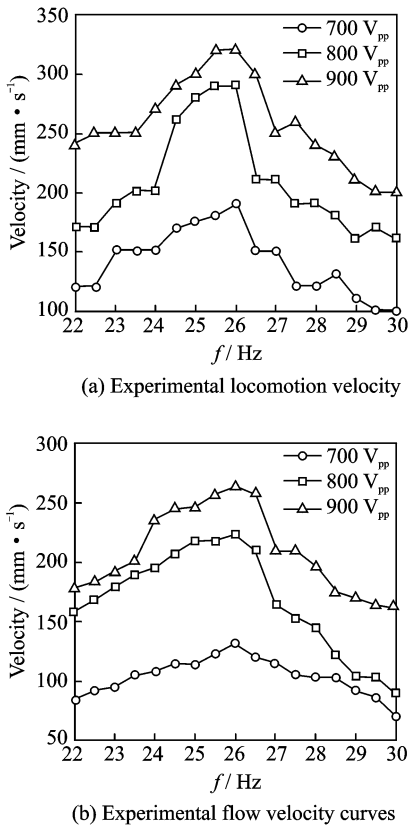


Fig. 9 Experimental curves of locomotion velocity and flow velocity

sion is simulated by COMSOL based on the transverse shear of the composite plate. The caudal fin is optimized to increase the torque. The experimental vibration parameters are measured and the FEM results are confirmed. The local travelling wave around the nodal point is produced in the plate and the torsion process is implemented. The structure and structure-fluid vibration model are analyzed by FEM, respectively. The torsion resonance frequency in the air and in the water is calculated to be around 103 Hz and 25.1 Hz. The frequency is decreased by 75% due to the added mass effect from the water. Finally, the micro aquatic robot is developed for the application of the caudal fin. The thrust of the caudal fin is analyzed and measured. The mean thrust level is as high as 11 mN at 28.5 Hz. The locomotion velocity and flow velocity of the micro aquatic robot are 320 mm/s and 268 mm/s at 26 Hz, respectively. The locomotion of the

aquatic robot is successfully implemented.

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